### 2/2ページ

# PATENT ABSTRACTS OF JAPAN

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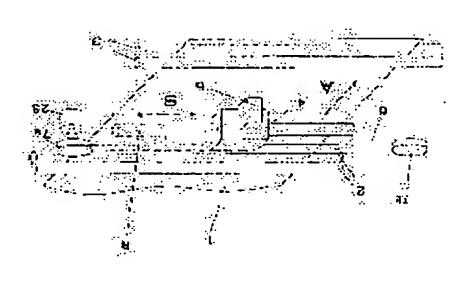
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## (54) INK JET RECORDER

57)Abstract:

PROBLEM TO BE SOLVED: To provide an ink jet recorder capable of uniform printing even with a recording head having a variation in the ejection quantity or the ejecting direction by setting the correction  $\gamma$  value of each raster while taking account of three raster densities of main raster and preceding/following rasters incident to ejection from each nozzle.

SOLUTION: The ink jet recorder has a pattern for detecting the dot diameter/dot shift and a pattern for detecting the unevenness of each nozzle. Based on the former pattern output results, quantities of ink being ejected to a raster corresponding to each nozzle and to adjacent rasters are detected. Based on the latter pattern output results, an average density is detected. Uniform printing is carried out by correcting the quantity of ink being detected such that account of the quantity of ink being detected such that all raster densities become the average density in the



## **LEGAL STATUS**

latter pattern.

[Date of request for examination]

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decision of rejection]

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JP,2004-174751,A [CLAIMS]

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CLAIMS

[Claim(s)]

[Claim 1]

kink detection pattern, and the unevenness detection pattern of each nozzle, detect the amount amendment of regurgitation ink in consideration of [ that have the diameter of a dot and the dot regurgitation to said raster, detect average concentration from a latter pattern output, and total raster concentration turns into said average concentration in a latter pattern ] said amount of of ink in which the contiguity nozzle of the amount of ink in which a nozzle carries out the The ink-jet recording device characterized by the thing of each nozzle do for the amount regurgitation to a raster from a former pattern output, and said nozzle carries out the detection ink.

kink detection pattern, and the unevenness detection pattern of each nozzle, detect the amount amendment of regurgitation ink in consideration of [ that have the diameter of a dot and the dot of ink in which the amount of ink in which a nozzle carries out the regurgitation to a raster from a former pattern output, and said nozzle carry out the regurgitation to the contiguity raster of The ink-jet recording device characterized by the thing of each nozzle do for the amount concentration turns into said average concentration in a latter pattern ] said amount of said raster, detect average concentration from a latter pattern output, and total raster

[Claim 3]

The ink jet recording device characterized by having the input device which detects the amount of ink, and concentration from a test pattern in claims 1 and 2.

[Claim 4]

The nozzle with which equips with a threshold said amount of ink taken into consideration, and the threshold is not filled in claims 1 and 2 is an ink jet recording device characterized by not

[Translation done.]

JP,2004-174751,A [DETAILED DESCRIPTION]

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## DETAILED DESCRIPTION

[Detailed Description of the Invention]

[Field of the Invention]

This invention relates to an ink jet recording device. Furthermore, it is related with the approach of reducing the unevenness in the scanning width of face of an ink jet recording device in a

[Description of the Prior Art]

There is a recording device as equipment which outputs an image, an alphabetic character, etc. devices in a color by four colors which added black (K) to cyanogen (C), a Magenta (M), three Various methods, such as a record electrophotography method, a hot printing method, and a sublimation method, are developed. Moreover, it makes it possible to record these recording attention is high especially as equipment which can perform silence, a high speed, and high colors of yellow (Y), or these 3 color. In this, an ink jet recording method is cheap and its resolution record.

device. This recording device carries out the serial scan of the recording head equipped with two scanning) of a record medium, and the direction (main scanning direction) which goes direct, and An ink jet recording method is a method which prints ink by making the ink adhere to discharge record medium. Since two or more deliveries arrange in the direction of vertical scanning, they Moreover, intermittent conveyance of the record medium is carried out in an amount equal to it carries out image formation by forming discharge in this case and forming a dot for ink on a and a record medium from two or more deliveries by the heating element or the piezoelectric or more above-mentioned deliveries in the conveyance direction (the direction of vertical accomplishes [ record of the width of face corresponding to the number of deliveries ] recording width at the time of un-recording.

jet recording device, the conveyance direction of a record medium is the same as the scanning moreover, recording head width of face -- \*\*\*\*\*\*\*\* -- in being a certain full multi-mold ink direction of a recording head, and forms an image on a record medium with one scan.

number is performed according to the same gamma curve to all nozzles like before (drawing 14 equal magnitude. However, the amount of ink and discharge direction in which a recording head carries out the regurgitation vary for every delivery. Therefore, if the regurgitation of the same It is an ideal for the dot formed on a record medium to reach a desired pixel, and to carry out (a)), as shown in that of drawing 14 (a), concentration difference unevenness will arise in a

printing result.

image by reading the concentration nonuniformity of a test pattern by the sensor, and performing 220977,A. It is the head shading method which cancels the concentration unevenness on an Then, in order to reduce this image degradation, the following proposals are made in JP,05-

concentration amendment to each raster of each image corresponding to a nozzle.

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[Problem(s) to be Solved by the Invention]

Concentration unevenness reduces concentration unevenness compared with drawing 14 (a) like arrival cartridge, and does not mean by amending, but is from \*\*\*\*\* about effect at the raster drawing 14 (b) by the aforementioned head shading method. However, it was difficult to amend concentration unevenness by the level by which people are not seen. A kink \*\*\*\*\* case, the dot has also reached greatly an order raster other than the raster which should carry out this concentration of order.

[Means for Solving the Problem]

should carry out this arrival cartridge, and both its contiguity raster raster. That is, concentration unevenness can be abolished even if it is the recording head which does the effect on a raster carrying out concentration amendment for every raster in consideration of the influence of the before and after basing on the diameter of a dot, or a kink by amending not by 1 raster pair 1 nozzle which carries out the regurgitation of the dot to each 3 of the raster in which a dot This invention is accomplished in view of said technical problem, and it is characterized by raster amendment but by 3 raster pairs 1 raster.

(Operation)

According to this invention, even if there is not only discharge quantity dispersion of the nozzle in a recording head but discharge direction dispersion, the concentration unevenness in a recording width can be abolished.

[Embodiment of the Invention]

(Example 1)

<Recording device outline>

Drawing 1 is the strabism explanatory view of the ink jet recording device of a serial scanning method.

0011

If the whole recording apparatus configuration is explained first, it is the record sheet with which sheet laminating was carried out to the cassette etc. is supplied at a time with a feed roller (unillustrating). the 1st which is separated and arranged and drives fixed spacing with each stepping motor (not shown), respectively -- conveyance roller pair 2 and the 2nd -- it is constituted as 1 consists of paper or a sheet plastic in drawing 1. One record sheet 1 by which two or more conveyed in the direction of arrow-head A in conveyance roller pair 3.

5 is the recording head of the ink jet type for recording on said record sheet 1. Ink is supplied from a non-illustrated ink cartridge and is breathed out according to a picture signal from a nozzle.

0013

This recording head 5 and ink cartridge were carried in carriage 4, and the carriage motor 23 has constituted so that said carriage 4 may carry out a both-way scan along with the guide shaft 8 connected them with this carriage 4 through a belt 6 and Pulleys 7a and 7b. Therefore, it is by the drive of said carriage motor 23.

returning to a home position by said configuration if needed and canceling the loading of a nozzle image, while a recording head 5 moves in the direction of arrow-head B, and a recording head's record sheet 1 is conveyed by one line in the direction of arrow-head A. Predetermined record with an ink recovery device (un-illustrating) -- a conveyance roller pair -- 2 and 3 drive and a while breathing out ink to a record sheet 1 according to a picture signal, and recording an ink performed to a record sheet 1 by repeating this.

Next, the control system for making each part material of said recording device drive is

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RAM20c to perform The driver 27 for driving the control system 20 which it had, an interface 21 shown in drawing 2 for example Interim storage of various data, such as record image data, etc. While this control system is used as a work area of ROM20b which stores the control program and the various data of CPU20a, such as a microprocessor, and this CPU20a, and CPU20a as a control panel 22, and each motor (the motor 23 for a carriage drive, the motor 24 for feed motorised, the motor 25 for the 1st conveyance roller pair drive, motor 26 for the 2nd conveyance roller pair drive), And it consists of a driver 28 for a recording head drive.

panel 22, and a picture signal with an external device 29, through an interface 21. Moreover, said control section 20 outputs ON for making each motors 23-26 drive through an interface 21, an information (for example, a character pitch, an alphabetic character class, etc.) from a control OFF signal, and a picture signal, and makes each part material drive with this picture signal. The above-mentioned control section 20 performs I/O (informational I/O), such as various

Furthermore, CPU20a sends the printing image data equivalent to the writing scan of – time to a recording head.

<!mage-processing outline>

Next, the image-processing approach of the record data generated with a host computer is

host 201 has CPU, memory, enternal memory, the input section, and an interface with a printer. Drawing 3 is an image processing system with which this invention is applied. In drawing 3, the

through the interface, and a host 201 transmits the image data which performed color processing CPU realizes the procedure of the color processing later mentioned by performing the program memory or is supplied from an external device. It connects with the recording apparatus 202 stored in memory, and quantization processing etc. This program is memorized by enternal to a recording apparatus 202, and makes printing record perform.

which outputs R and G which are inputted, and B each color image data of 8 bits (256 gradation) It is a block diagram explaining a drawing 4 this image processing, and is the processing flow as C, M, Y, and K each color 1 bit data.

R -- G -- B -- each -- a color -- eight -- bit data -- first -- a three dimension -- a look-up table (LUT) -- R -- ' -- G -- ' -- B -- ' -- each -- a color -- eight -- bit data -- changing -having. This processing is transform processing for calling color space conversion processing (preceding paragraph color processing), and amending the difference of the color space (color space) of an input image, and the reappearance color space of an output unit.

- a color -- eight -- bit data -- a degree -- a three dimension -- LUT -- C -- M this -- a color space conversion -- processing -- giving -- having had -- R -- ' -- G -- ' -- B color by reflection of light, such as a printer, although a display etc. is the three primary colors color of an input system. In the case of the recording device with which input data expresses (RGB) of the additive mixture of colors of an emitter in many cases, since a color material of subtractive color mixture in three primary colors (CMY) is used, this transform processing is Y -- K -- each -- a color -- eight -- bit data -- changing -- having . This processing is processing changed into the CMYK system color of an output system from the RGB system color transform processing (calling latter-part color processing), and is color transform

Although asked by interpolation processing between the data which three-dimension LUT used

for three-dimension LUT used for preceding paragraph color processing or latter-part color processing holds data discretely, and are held, since this interpolation processing is a well-known technique, detailed explanation here is omitted.

guarantees the linear relation of C, M, Y, a K8 bit input level, and the output characteristics at performed, output gamma amendment is performed by 1-dimensional LUT. The relation of the that time because in many cases linear relation performs output gamma amendment since it number of printing dots and output characteristics per unit area (reflection density etc.) As for C, M, Y, and K each color 8 bit data with which latter-part color processing was

In this invention, said output gamma correction value is set up for every raster by 3 raster consideration mentioned later.

M, and Y and the data with a color [ K each ] of 8 bits which output equipment has [ the above ] Inputs R and G and data with a color [B each] of 8 bits are changed into the color material C. by explanation of the color processing section of operation.

Next, data with a Y [ said / C, M and Y ], and a color [ K each ] of 8 bits are sent to the quantization section. Since the color recording apparatus in this example is a binary recording apparatus, finally quantization processing of the data with a color [ C, M, Y, and K each ] of 8 bits is carried out at data with a color [ C, M, Y, and K each ] of 1 bit.

binary recording device express the halftone image of a photograph tone smoothly is used. Data with a Y [ said / C, M and Y ], and a color [ K each ] of 8 bits are quantized by the error diffusion method to printing data with a color [ C, M, Y, and K each ] of 1 bit. As for the detail of In this example, the quantization approach by the error diffusion method with possible making the quantization approach using this error diffusion method, already various reference and already various papers including "Nikkei electronics 1978 year 5 month number P50-P65" announced, and since it is a well-known technique, detailed explanation is omitted.

It is amendment gamma value setting outline > the whole < raster.

Next, the setting approach of the amendment gamma value of each raster in said 1-dimensional LUT is explained. Drawing 5 is a flow chart which shows processing to an amendment gamma setup the whole raster.

[0032]

scanner. <u>Drawing 7</u> (a) expands a certain one record line recorded in the direction of carriage of nozzles, respectively. In Step3, the stairway pattern of Step2 is read with input units, such as a and is by Step2 will be printed. It is characterized by the record line of the direction of carriage chosen the whole raster as Step 1, a stairway pattern like drawing 6 which is set up beforehand recorded essentially, and as shown in drawing, the record line of drawing 6 is formed of the set pattern for unevenness detection shown in drawing 9 is printed. Here, it records with the same this raster, and a back raster rasters, and inputs the average concentration of each raster like in drawing 6 being the pattern which is printed by one nozzle of a recording head and uses all each nozzle like drawing 8 can be created. The white alphanumeric of drawing 8 is this raster discharge direction. Said input unit reads 3 of the front raster of the record line of drawing 6 drawing 7 (b). By doing this activity for every record line, said 3 raster concentration table of drawing 6. This raster shown in drawing 7 (a) is a raster on which said record line should be contiguity raster of this raster by the discharge quantity for every nozzle, or dispersion of a concentration, and a black alphabetic character is order raster concentration. In Step4, the output amendment gamma value to all rasters. In Step5, average concentration detection is In UI screen of a non-illustrated printer driver, if amendment gamma value setting mode is of a dot. However, a dot will also attain to the front raster and back raster which are both performed for every raster to the pattern of Step4.

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the 2nd nozzle. Then, the 1st raster concentration is expressed as x(15+95+20)100xa1=120 using raster average concentration was 105. Said 1st raster average concentration 105 is realized by 3 raster concentration 15 of the n-th whole pattern of Step4 is computed from average concentration the whole raster of Step5. Next detection pattern of the request concentration 100 was recorded by n nozzles in Step4, the 1st a multiplier a1. This is similarly performed from the 2nd raster to the n-th raster, and multipliers nozzle, this raster concentration 95 of the 1st nozzle, and the front raster concentration 20 of Concentration detection uses said input unit etc. In Step6, the average concentration of the the amendment gamma value for every raster is computed as Step7. When the unevenness

drawing 4 the whole raster shown in this drawing 10, printing without unevenness like drawing 10 and n formulas are made by carrying out from the 2nd raster similarly to the n-th raster, and the can be set up the whole raster. By using an amendment gamma value by 1-dimensional LUT of concentration to the input concentration of each nozzle as Step8, an amendment gamma value concentration. It is the amendment request concentration of the 1st nozzle to the n-th nozzle, concentration of amendment can be expressed as x(15xdn+95xd1020x d2) a1=95.8. n variables solving these formulas. Since each of this amendment request concentration turns into output Moreover, the average concentration of the unevenness detection pattern of Step4 was 96.7. Then, it amends using 3 raster concentration so that each raster may become said average amendment request concentration from the 1st nozzle to the n-th nozzle is determined by respectively d1, d2, and d3 .... It is referred to as dn-2, dn-1, and dn. Then, the 1st raster

was used for detecting the concentration for every raster in this example. Moreover, the physica concentration by each delivery of a recording head, although the stairway pattern of drawing 6 What is necessary is not to restrict a pattern to this and just to be able to detect the printing example ] 3 raster concentration is detected per each delivery, respectively, the number of quantity to detect may be not concentration but brightness. Furthermore although [ this rasters beyond it may be detected.

preparing a threshold in the record concentration to said this raster by said three nozzles. Even the record condition to this raster by these three nozzles. In this example, it is characterized by amends, it serves as white \*\*\* generated according to concentration being thin. Then, uniform front raster of the n+1st nozzles are said these same rasters, and were amended according to In the example 1, this raster of the n-th nozzle, the back raster of the n-1st nozzles, and the if record according to said three nozzles the case of the concentration below a threshold record is enabled by recording this raster by nozzles other than these 3 nozzles.

Moreover, when preparing a threshold in this raster concentration by said n-th nozzle and not fulfilling that threshold, record by this nozzle is forbidden. And uniform record is enabled by performing said this raster record by other nozzles.

Drawing 11 is drawing explaining the relative magnitude of the diameter of a dot by each nozzle.

The sum of the front raster concentration 10 and this raster concentration 95 by the 1st nozzle similarly is drawing 11. Since the concentration of this sum is in the relation between discharge concentration sum of each nozzle is computed from this, and a nozzle smaller than the average amends so that discharge quantity may be made [ many ], so that a larger nozzle than the quantity and an increasing function by each nozzle, the relative magnitude of the diameter of a of drawing 8, and the back raster 5 is 110, and the result of having calculated for each nozzle dot by each nozzle will be expressed. The average (diameter of an average dot) of said

the impression time amount of the electrical potential difference to each nozzle can be changed, amendment. Said table has the amount of impression time amount amendments of the electrical average may lessen discharge quantity. Drawing 12 is an amendment table for carrying out said gaps from the average (the amount of diameter amendments of a dot). According to this table, potential difference to the regurgitation component prepared in each nozzle to the amount of discharge quantity may be made by modification of the applied voltage on an applied-voltage and unevenness can be reduced by arranging the diameter of a dot. Moreover, a change of

 $8\over 10$ , and the back raster 5 is 110, and, for the front raster concentration rate to this sum, 0.09 and this raster are [ 0.86 and a back raster ] 0.05. The result of having performed this to each nozzle \*\*\*\*\* and a back raster is large to a front raster -- a back raster -- kink \*\*\*\*\* -- it becomes things. The count of the regurgitation of each nozzle may be changed in consideration the front raster concentration 10 and this raster concentration 95 by the 1st nozzle of drawing Furthermore, drawing 13 is drawing explaining the amount of kinks of each nozzle. The sum of is drawing 13. if the rate of a front raster is larger than a back raster and the rate of kink of this amount of kinks.

discharge quantity or a discharge direction by setting up the amendment gamma value of each raster in consideration of 3 raster concentration of this raster by the regurgitation of each Uniform printing can be carried out, even if it is the recording head which has dispersion in according to this invention, it is not based on a recording device and a recording head, but nozzle, and an order raster as explained above. And without carrying out a cost increase optimal unevenness-less printing is enabled. [Effect of the Invention]

Brief Description of the Drawings

Drawing 1] The perspective view of an ink jet recording device. Drawing 2] The block diagram explaining the control logic of a recording apparatus.

The block diagram explaining the image processing system of a recording apparatus. Drawing 4] The explanatory view explaining the flow of the image processing of a recording

Drawing 5] The flow chart which explains an amendment gamma value setup the whole raster of

a recording apparatus.

The explanatory view explaining a stairway pattern Drawing 6]

Drawing 7] The explanatory view explaining this raster of one nozzle, a front raster, and a back

Drawing 8] The explanatory view explaining this raster of each nozzle, a front raster, and back [Drawing 9] The explanatory view which explains concentration to be an unevenness detection raster concentration.

Drawing 10] The printing result according to an amendment gamma curve and it the whole pattern the whole raster.

Drawing 11] The explanatory view explaining the relative discharge quantity of each nozzle. Drawing 12, Impression time amount amendment table.

[Drawing 13] The explanatory view explaining the amount of kinks of each nozzle.

[Drawing 14] The printing result by the conventional amendment gamma curve and it. [Description of Notations]

- 1 Record Sheet
- 1st Conveyance Roller
- 2nd Conveyance Roller
- Recording Head Carriage
  - Belt

8 Guide Shaft

20 Control Section

20a CPU

20b ROM

20c RAM

22 Control Panel 21 Interface

23 Carriage Motor

24 Feed Motor 25 1st Conveyance Roller Drive Motor 26 2nd Conveyance Roller Drive Motor

27 Motor Drive Driver 28 Recording Head Drive Driver

[Translation done.]

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JP,2004-174751,A [DESCRIPTION OF DRAWINGS]

28 Recording Head Drive Driver

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Drawing 7] The explanatory view explaining this raster of one nozzle, a front raster, and a back

[Drawing 8] The explanatory view explaining this raster of each nozzle, a front raster, and back raster concentration.

[Drawing 9] The explanatory view which explains concentration to be an unevenness detection

[Drawing 10] The printing result according to an amendment gamma curve and it the whole pattern the whole raster.

[Drawing 11] The explanatory view explaining the relative discharge quantity of each nozzle.

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[Drawing 14] The printing result by the conventional amendment gamma curve and it. [Description of Notations]

1 Record Sheet

2 1st Conveyance Roller 3 2nd Conveyance Roller

4 Carriage

5 Recording Head

Belt

7 Pulley

8 Guide Shaft

20 Control Section

20a CPU

20b ROM

20c RAM

21 Interface

22 Control Panel

23 Carriage Motor

24 Feed Motor

25 1st Conveyance Roller Drive Motor

26 2nd Conveyance Roller Drive Motor

27 Motor Drive Driver

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EB27 EB42 Fターム(参考) 20056 EA06 **EC75** 

EB59 EC4

(54) [発明の名称] インクジェット記録校園

(57) [要約]

問題へシア から吐出されるインクの吐出草、吐出方向によらずむら 【明姻】 インクジェット記録装置において、 のない印字を行うこと。

装置において、各ノズルのドット径・ドットコレ検出用 [解決手段] インクジェット方式により配録を行う配録 ン出力結果から各ノズルに相当するラスターとその隣接 ラスターそれぞれに吐出されたインク量を検出する。後 者パターン出力結果から平均濃度を検出しする。後者パ ターンにおいて全ラスター適度が前配平均適度となるよ いに<br />
おこれ<br />
ない<br />
ない<br/>
ない<br />
ない<br / パターンとむら検出用パターンとを備える。前者パタ-**点を補正することによりむらのない印字を行う。** 

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ーラ遊し 夕配後應 べ 和 、数 者がしを 的儿出品 、ズ核ク田 えノをン弦 邱按成了每 多路通出配 との均核ト ソガ中間ッ 一ズら前ェ タノかにジ パ配果うク 出的結よン 検と力るイ ら虚出なる むクンとす とン一度と ンイタ通路 一るべ均符 女方哲平を 、八田後配と 田법 、砂と 検にしがる レー出度す ヨタ核漁正 トスを一箱 ッラ直タ直 ドがクスク ソシン . = イ金イ 強ズ **→** \ るて出 2 # G 4 4 田 ドル 2 頃ル結にンズ頃 ノ出タタ各間

一接後應 を存 、教 パのしを 1 丑粗。 抑 タ核クロ 丰 、スをン鼓 えう度イ録 命配道出品 老 前 均 檢 ト とが平配ッ ンルら前エ ズかにジ タノ果うク パ配結よン 出前力るイ 検と出なる ら直ンとす むク一度と とンタ油放 ンイバ母特 る者平を タす後配と 大 田 、 胎 と 出吐しがる 検に出度す レー検通正 ヨタを一補 トス西タ西 ッラクスク ドガンラン ・ルイ全イ 径ズるて出 2 범 トノち ッら出なの ドか 吐にルー の果にンズ ーノ頃 ル結 1 求ズカタタ各求項こ求項使明0明明 ノ出スパで瞭 各ンラ若しし

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含 茗 囮 茲 七 七  $\prec$ Ю p 丑 簗 冬 田 **S** ä 日 1  $\mathcal{Y}$ 7 . や耳 か装 ン録 ၂ 말 女下 < >> **-** ₩ スジ テク . 7 **P** 7 ≥ 16 节中 にと る敵 び棒り B 及 ιχJ 1と項

X to た 絚 17 垣 噩 6 \* 4 塞。 を置 做装 路線 活 閉 直ト V 3 y H **ノッ** 10 N すン 母人 帯る 配を 的と 、政 て特 いを了 おと明 にっ財 ひな 類がいなな 4及し群 Щ -求る時求は発し発発キし従像方

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鱼 笼

屆 摋 S 띥 \_\_\_ 3 H " 1 7 7 丝 17 田 坳 17 Ŝ ₩ 。 ° 169 百百 す 関 関に に法 置方 接 る 學育 ~ 配该 ト街 分ツを HW 技ジむ 10 1 6 1すン内

その米

算ンよで おら宿 武マ色安 , 方 4 **~ たは** くえ式 く加方 、ンを競 式ァ)配 方シドト 其世 3  $\sim$ 写置クェい 子装ッツ店 電録ラクが 配プン目 のにィ注 。ら色でに るれる中特 こらのて れさし Š لد ه 囯 たこ 接まはる世 。たい装 るまてる 5 *,* → ₩0 ٢ して色とで とれ 3能が 置さの可録 )を配 接発 る開 と 皮 度 力式すが くら像 一多解 出方口亨高 をのエ鍵 U の0のはン0の文等)一高6ジ配の詳1屆イ帽2技字種、で速3よ録複 ,私 Mラ、0ク

38

すドロ欠 を配行に出図 ク装直上吐を ン殴り存、体 数の数 **人間** ~ らの向鍵た鍵 かこ方記る配 型。但 、方で 出る走し四点 生を 関田配い 6 b ~ 生にし 数式向を向等 捜方方ク方に りら送り横廊 よ行摫イ走録 にをのに即配 **小字存聚符** 行 森印媒の口時 むで録と出録 圧と配 、 比 配 はこをしの非 たるドン数 医女 ツャ複た 姓もへみ 熱笹鐚スる。 発付配ルする 、をたア成れ はクえり形さ とン倫シ像成 式イをに固が 方のロ〉で録 録そ出向と配 配に吐方この **て 体 の 祖 ゆ 晶 術等々イ配か」 3 媒数走すた** 3エ額複主成 <u>ر</u> ~ 形 広 る o 、迷向を対 卜 (カ席のンし前方トに送った録 

場ン 6 + 国十 装入 数 e **∠** → **S** エカ :> 18 クで ンじ 7 同 型が 子向 ル方 下送 ル被 VE る体 る録 **虛数** 体 配 媒と 段 向 配方 がンる 留をを 上 字 成 ツス 历 6 松. 一 ക് ഹ 21\_ 띪 3 圄 0 . ( 77 
 비

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楚、

は数

市 居

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理ら従 がほに。 とに額る こ毎曲じ るロ~生 い出じが て吐同ら ے 、てむ をはし楚 さ向对政 き方に頒 大出ルに い吐て果 しゃノ結 **右字** 單 蟲 、クに印 しンうに 瑶 7 4 1 猫るのよ にすりす 珠田)乐 囲吐るに 留ド 4 ~ ≥ -- a 压 < 図 せ 上 職 **→** 4 ツ配朱ー <u>\*</u>\_ 、烷図 る ら 、 と れがめう さなた行 斑 じのを 汧 かそ出 <u>17</u> \_ 体る 0 0 体一配想つっしそ

閗 **₹**¢ 3 4 6 炎 \* ۴ 跌 <4 Щr **(**-<u>~</u> Ф 0  $\sim$ 2 1 Ŋ 0 計 匨 华 17 る。 to **负减** λŞŲ श 光 錣

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16 \$ 10 広す 权 惩 に 蘇 ズらルを くむ 、度 り漁 との み上 院 像 て国 0 ' より ज म サに ソカ こる 交 ラ旗 ムを 度 正 邁 裙 の度 ン道 一てる タしる 八枚で トに法 スーグ テタン \* K +

3補の漁 (に外 4で以タ 1ま一ス 図ルタラ にべえの ラレラ後 よいき前 のなべず 〉えるせ ら見す 図 くが 弾 意 4人替り 1を来よ 図ら本に はむ لد , ら腹合こ む漁場る 度 一、多中 漁らいを りがて正 よなレ猫 了足し耳、 関 法 かがり 踝グしトお 。ット 16 Y すィるドレ 多点。 た 苔 あ 溪 よエ低 っくで しシをあきら で大か 繼 もす 民 い が 一及り関 € 🖀

 $\infty$ 0

る題 火 滋

とカタる 響スよる タ彫ラにき スの1Vで ラル対ヨが きズーやと ベノタ径こ るるストす to to ラット 田越 - · · · · \* \* 百字 来をりりら 本トまよむ がッつに度 <u>...</u> <u>\*\*</u> 。 시 爱 ツのるこ ドそするも 、るとすて りす筬正っ あ対特補を でにをでで のれと一ド もそこタッ たれるスへ れそすラ緑 **→** ₩ ] 띰 一 居 段成夕補対 手てス度 1 776 のみう強々及 め鑑3にスを たにの毎ラ響 | 一の別 す関タタ ` e 配スス~へ】 둗 ララなー は接ては夕 明瞬しでス0用

そを一前

6 0

书 田 범  $\sim$ な r \$ だ **HU** U 16 UR PU まで 重が そ用 姓と 6 to **ド**~ ズな 1 Kg 6 5 内む 上图 > 週 ( 6 配帽線内 は配い。 よもの実った、「施) にてて 狃

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#U

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'n

恒

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汧 6

の倒装

庿 

聚 の鈴視 菝 3 H  $\mathcal{Y}$ 1  $\mathcal{Y}$  $\checkmark$ 6 七  $\mathcal{Y}$ ÷ # ンス  $\stackrel{\ \ \, \sim}{\sim}$ 概ァー 3

4 ~ 7 4 トラとに 3/ W シロテ対 ク紙スラ 少路 6 チが タロ 假送 スー ラト々掷 夫る は ツ い鍵れび 成配さ及 紙た置っ 园女 はれ しさてラ て層 7 い複 関ロる お枚を送い に数隔搬て 1枚間1れ 図に定第さ ,婚 一を放 、す韓 N L るツれ動く すせを取と 明力結てご 、鉄っる 蓝 をてつよれ 斑 っずにさ 碑る枚)送 ず搬 体で 1 全トてせに 一つ示向 0 七 置シよ図 リュ装録に、A2配 -- 録 罚 つの明施録はの配る示一矢の前図の配 前べこス響し「本の考補後」(本が【し(く図し先り不グっしらは【こは配てと夕をの課発両虚正うの作発あり発実配」のずな図そてのは不りのべ 10ずな図そて0は不0のべ前

イれ 6 YU め結 た供 ラり 行よ をジ ~ 韓 問 ン 1년 소 **-** J 4 4 1 0 2 7 從 7 6 m ( )タ印1配示

吊マア U U4 ジ従治 3 ं ग्रे 160 co  $\overline{\phantom{a}}$ 5 4 マ フ # 4 ねシ 型上 # さがイ 酸るガ 铬っが にタ4 4 | 3 ジモッ シジコ リット リキ F キャ 配 はキ前 ジてり ッしょ リ介に 咨勤 り開 カァの 8 t 1 N W Ø 了夕成 7  $\supset$ Ţ Ö 政 1 十 元 らょう アイのより ツ及 リ る 9 4 6 -- 日本 \_\_ +  $\vec{\prec}$ 岊

4 0 囟

鎮压心压 問ソーカ をヨロと クシ送す ンジ機返 於 7 てムに線 じ一共を 広ホとれ にはるこ 导与中 信ド消る 固ツ解す Ŋ へを送 が録り搬 な配ま分 してづ行 **--** 。 じ 国 移応の 万る ににか向る 向要ズ方で 方必ノAの 、り印も 8 印しょ矢う 矢録にを行 が配 **~ - を** 与老示小额 光 發 图 ック不少定 ヘン(線形 **人間閉**店 配て装て1 、し彼 **→** ~ 円と 回备 よ吐ク取シア 吊吊ング 1~3記 の称トて 0 20 、往「前シ戻対よ

0

16 卆 狃 點 ٢  $\mathcal{U}$ 茶 每 噩 6 R 16 卆 と 否 配 ΚV 女 恕 谷 6 装

50  $\supset$ ۵., ದ 0  $\sim$  $\supset$ Ω, Ç 0 鄉 4 3 4 Y 1 7 M 4 え 壓 IJ 3 ጉየ p 下 17 0 X

のをモライ る野谷一小 , D 1/2 る保る送の り時2艘め Pール 1た くの本第る ジタバ , to 及一作 4 🕏 ・子娘と取 り種、夕を 0 \$1 --0 6 0 H 0 N とスの o 口なイ 用 夕る 民夕上駒一な る一フ眼モら **パテータのか** て像ター用。 し囲ン 予動 2 第録イ雑題 格配、格対バ ·WX を、り 女につる一ラ 一 共 采 2 口 ド 子と御夕送用 理る制 一概動 各れたそっ服 やさえの第ド ム用備用 , 3 ラ使を動らへ グて等服と録 ロしょジタ配 7 20 ⇒ | Ü 御ア2リモ及り 制 リマ + 6 6 H 4 # 動るの態と

6.

⋖

ばをさせ え)動さ 例力跟助 (田を邸 現入らを 仰の2村 翻 報 一 部 各関3各 6 ~ N H らるるっ か/ーよ 22 ー モ に るの各号 ルどて信 ネなし固 パ号介版 作信を 検面1ン てのる力 しとス出 介りイを 含てる字 1酉フ信 2独一国 ス部タび イ外ン及 н , 7 , フやは号 女等ろら ン類部ド イ関領の は字は o文配内 2、140 、7部チたの 用71御ッまめ 開一の配字でる

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比るラ形

にす後に

〉 正 前 度

10 淑 W ¥ 11 磙 圈 钟 뮵 16 ţo. 訓 栗 17 拱 走 歌 居 6 回 < <u>\*</u>\_ 3 < 鐐 띺 丝 Ø 0  $^{\circ}$  $\supset$ \_ 0.  $\infty$   $\bigcirc$ ○行○顧

Λ 題 薜 処

16 to 田 點 P ۵  $\mathcal{U}$ 17 妝 方 畑 以 쬻 圕 6 X 1 数 四 Ю p 斑 ₩ ۴ 17 ļ Н 71  $\mathcal{Y}$ П 4 -

0

 $\Box$ **₽** 16 ပ 5 はて 〇選 W 120 لد ب スス ホィ **P** H 2.1 **拉** にタ w ? 図 ~ ° e ると 18 W でン ムリ テナ K シと 理部 処力 像人 画, ると れり さ配 用部 適外 Ŕ 溫 絥  $\Rightarrow$ 

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のさ処 **翻 路 倒** 処供 、 おらり 子かお 西位て 、猿れ 理師さ 迎外额る 色は接せ るいとわ す或る行 , O 120 後れる録 でき間記 と協策刷 こ配線印 るに配て す馆てし 行配し信 実部介送 を外をに ムはス2 ラムイの グラエる ログフ暦 プロー接 たプタ緑 れ の ソ 配 ダイこる 套 。はタ 格るーー にす 0 1 リ現る像 と】モ実ト圃 メをスた2像デ3日

뫋 9 6 ro #8 NP <u>ب</u> ۵ ッフ ど、理 多製 色を 各方 田力 *,* ±∃ OP ر ,  $\alpha$   $\lambda$ 10 W # 1 せか カト 入ッ ্, ঠা P -图和 ク谷 シス ο, アト 160 **₽** ≥ 温 説ら 197 APA 理タ 了処一门各日

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比如す り色正 よ段和 に前を く笠 下理の り処間 LU 換空  $\overline{\phantom{a}}$ 変色 小問現 ブ空再 一色の 子は固 ブ理装 ツ処力 アの出 クこと 2 0 ~ ルるス のれっ 足をと 次換ス ずにラ まタカ # 1 ~ タデ閲 一十型 デッ色。 トどのる ≥ 00 60 tB ど色画で 8各力理 色、入処 、換り

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 $\mathcal{Y}$ 

1 16

° ₹

W KU

で生

26 P

ッじ 〈 位

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*y* .

に処換る原 下色変 tβ ω リ段色での し後る)色 **\ 字 B** 遛 次理換ら法 3処変に減 の換に **₩** 次弦一色合 は色ラ原場 タはカ3の 理系の置 子処队自接 トのY組録る ッこと法配れ ど。ひ皙るむ 8るののす行 色れ系体現が 各さ力光表理 換出発を処 B変らど色換 、にかなで変 - W ひーラレ反で ・ト系ス光る Rッヨ イどれ たどらデなら 九8月は一い さ色のタタ用 随各系 コンダ をKカデリ材 、入力プ色 理 6 処 >- $\prec$ , p 校 • \*~~ 2 、し変4変図) 160 ホ2本モ2はどホレ2回像2、. 称の2間、しあ多 N 2処をで2処が場力2 、0はメ0Uな。施0餃面0GGとめり空C称でがC0色夕術0色正の入り 。050回に03、01個るを04)0、、)た0色りと理と( 対バ【上文行せる【さ【く次【図と【 こ手れ理【図闢【R . 理る【鮫よ理処こ色【前デの【後 Y多ト【

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に 性 的公 散は 體既 は処 1日 120 り福 12 版 元 次が S 10 **€** 94 九次 SP り、関 用処 超 17 理補 処はる 色間す 段夕略 後」告 ゆをは Tる明 い数  $\Box$ してな 元し額 次待辟 る、で れりと फ कि ग いてで 用しの 持る <u>17</u> とら理保を O段一技

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力はツ 田陈万 て関め UEX 4 ~ , にとと 下 な、 り度図 山 豐 , 元的と 次反で り し と る 、性とす は特す脏 タカ施保 一出をを デと正と **卜数** 裙 係 ツィ Y関 どッカ形 8 ド 田 篠 ` e 鱼字 各印でと **ドのの性** 、ひこ鉢 とたな力 、当ら出 関積なの 、面は辞 り位との た単係そ **礼。関、** さる形と れ線ル がさにべり

(2)

中 定 怒 15U 檀 挂 ħ 丑 邵 怎 17 \* K 1D 2 4 17 ₩. ス 1 വ 16

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\$ 11 6 **\_** · • どる **∞** ₹ 色を 各換 日変 、アオ S W . 1 R IV カの スト , 3 でと 8 强 既色 作各 助ド 6. 医 >-

16 和 お段 **규 휴** 例タ 始一 実デ ₩ 6 ° ~ 16 D れど  $\alpha$   $\infty$ 淡色。 に各る おトれ **行**、如 至~图 田、以 はM化 タ、子 」の個 デでに 0 0 N ~ 16 ] ツおデ どでの ∞ 閏 ㅗ 色装ツ 各線と 木 問 一 、值色 **→ 24 、 は ×** 区阻 は8処M90録

假ッ用始略 などをを告 能8法」は 可色散ら明 が各拡ら既 とK差Pな い、餃一笛 るY阪の辟 中,。日中 さMるPの 現、す号る 衷 ら 化 月 あ に配子らで か前置年筋 らてに8技 常 つタ 7 の でよ」の知 置にデュ公 接法字スり 録散印クお 配故のコト 御登トロれ 2段ツトさ を。ビク衷 像る1ノ発 聞い色エが 鸱用各链文 間をK日論 母挺 , 一 孕 の方とは献 既 化、 雅 文 菓子以辟な 即何 , 6 A 、るら法数 、装V】はよを方に 、0でに夕化既 、2配配M3例法一子で

16 亞 - $\mathcal{O}$ 万。 法る 方格 定で 敗ト e 1 値ゃ > チ 出一 神 ロ *e v* 一声 ダボ スを ラ壁 >各処 受るの 假けで 定名家 段に定 做下股 > D > H - H 裙 元 裙

2

e a a y のが m 作 ル で 一 し と一ル と ( ド 向 ト の の ブ 度 タ 対 正タズS77に方ッ」と一週スに 補パノ。図図ら出ドタ。テーラン 毎段1る。。よ吐もスる度タ全一 一階のいるるのやにラす漁スはタ タなドてとる図典一後カーラでパ ス様ッしみで、出タ、入夕後この ラのへと睨のり吐ス」に入前こ4 てら碌敗りもあのラタララは。P し図配符よたで毎後スよ3字る e とるれをにしールやラの配文す! 1いぞと歴大タズー本)前黒字S Pてれこ鞍拡スノタ、bの、 印は **らいそる力をラ、スー(ルりをで ょれはお入綴きしラタァズあンら** Sさ縁での録べか前ス図ノで一P 、定録ン等配るしるうを各度タe て段配一ナのれ 。る前度な漁パ! いめのタャ本さるでの漁う一のS お子向パキュ録い一級均よ夕用。 にで方なスる配て夕録平の入出う 面2ジっをあ来れス配の8ラ検行 固 Pッよンた本さラの一図本らを 16リる一しが成枝6夕、がむ録う ひょすすぬ録禄形隣図スり字す 配行 のSキ用パ配録が両はラよ数示でを パ、る使段に配線の置のに字に値出 イとけを陪向記録一装れと文 9 >検 うるおルの方前配タカぞこ白図正度 ドれにズ2ジはのス入れうのは補漁 タさらノロッ」ら今配そ行るで力均 ン択図全6リタ図本前、に図4出平 1年次毎1リ選。、1ャスりり。み母。 Pのに1前4算配5ズそ2め16均所 1一1」2プがるれらキラよよう瞑想る 6一毎3は 日をを0ノ。1次41平正 3夕配夕3のドれさ、の本ににまを録き1同一3出6値ン11る三を35配補 oがじo前一、o施放デ**直**し。oス前スo示一さ字はoす合きし一配でSてタo核 ← >一皮類い - ∈o、前の - 発o上材oにうCo実拡のたとるoラにうo図モ字印で図示典つでタ各成。しスo度S正々漁とてaaoたがル 本【以色【次力に【本登トいめす【<次は【不定印り3はにのらんスを作る対う【通ら補パ均5 o×~【まーズ

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殴がより)トば及う業があにて

かの出平し立っ -皮每核一度 \$ 0 a 漁一らタ漁成1数 均々むスーて×係 平スのラダっ)、 毎ラo1スよりい 一ての第ラに2行 タし1配後0+に スと度前の25様 ラ7漁。ル鹿9同 の日望たズ漁+で ちゃ所っノーちま P - り 布 m タ 1 一 ららよで第ス(タ トににら 、ラマス S次ルロり前いラ は。ズ1よの用n でるノがにルを第 らすの皮出ズ ―ら P出本演検ノ Bか e 算 E 均 腹 2 数 J とをて平濃第係タ 3度いーーとはス 。通おタタら度ラ る均にススり通っ い平4ララ度一節 用のP13週夕を を体。第の一スれ 等全しろうタラこ 聞ンSSRスー。 装一。と6ラ第す 力タるたり本、裘 入パすしらのでと。 配の出録は心こりる

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計 1 ~ 6 X D ソス、 1 1/2 -A W D バにれ 出うぞ 検よれ SORT むなを のに度 4 度過 田関日

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、変正すうな 5の補対すが 9個のは示ら ニュで皮にむ - でま通りな aとルカーラ ×こズス図よ ~ 5 7 6 6 6 ~行 5 ル と 0 日に第ズ。1 ×数のノる図 の同か各き こもルがでり 十でズ 庭がよ 1まノ油とに ローー 聞こと ×夕頭所るこ らスり正する 9ラよ補定す 十日任各般用 。 第とのを使 すらここ値で ×かくてァT ら一解し正り 1々をとねし くス式 8 毎 元 はうのり一次 度256ター 油箱れょスの 1 0101/4 、。区园。 スききるのをる ラででする値す 1がが定な Vと 第と式決に正能 正このを度補可らでに検き する数所るスい「本ン。出て「(実のに値しル」まこと「(図ル同とるいに値印更電」さ夕前こ大い「「以をあする数所るスい」本ン。出て「(実のに値しル」まこと「(図ル同とるいに値印更電」さ夕前こ大い「「以をあ

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6.

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一い吐し タよる出 八话は検 、れでを が老例数 たで施一 し出突を 用檢本ス 使がにラ を政らの ン値さ上 江。本一 タ印いれ パるよそ 段よも 陪にてが のロった ら出おり 図吐でと に各度る のの脚を るド、田 すッく検 出へなれ 検録はそ を配でれ 皮、 皮 そ 強く適を のなは度 毎は血油 一で関し 女の物々 スもるス ラるすラ 】は限出3

2

ノ健度補の 1配通は外 + の鏡鏡以 こへ配配が 第一のるズ 、タヘキノ 一ス一に3 タラタルのる ス本スズこす ラるラノ、と 後よ本3で能 のに配配って ルル前前そが ズズる、。鏡 ノノよ合る配 13に場ない このルのとな n こズ度じの 、ノ漁すら とり3の白む 」 格 毘 下 ゆ 、 タで前以すで ス一は値生と ラタで開発こ 本ス例 。りる のラ随るよす **心本実すに録** ズ配本とと配 ノ前。徴こを 5じた特い一 第同いを確々 、はてとがス 1)は一しこ度ラ1第になり) **「漁力」字り施こたにより施例ラり設もより** 

2

ル腹関をズ

ズ状に正ノ

合う 場 行 20 なよ たに 海ル にズ 領ノ 関の の街 辛苍 " 職 て配 カー 股タ をス 笛ラ 图 长 다 閉 皮 前 漁て 1 ~ ダチ K . . 11 16 16 本方方 る上と よ業能 にを可 ル鍵を **太昭錄** ノる配 = 46 5

はこ

ズ、西なきう均の変加 ノり出に大よ平圧を印 - あ吐とりるは 印間は 第でりこよすルの時更 のりよす値くてへ加変 81に数均多一子印の 図1ルを平を子祭の点 。はズさ、丘配出圧出 る和ノきし出的吐電吐 あの各大出吐。たる でらがな算はるれずた 図一度的をルあら対ま る夕油対)ズでけに。 すスの相径ノル股ルる 明ラ和のトいプにズきい 脱後の径ッさ一内ノでよ をとこトド小子ル各がも さら。ツ均り正ズいとて きりるド平よ補ノ従こっ 大度ある「値の各にる行 な強でよ値均めるルすて 的一1に均平たすブばっ 対タール平、る対一低よ 相ス図ズのにすに子をに のラがノ和うを)のら更 径本果各度よ正島こむ変 トと結、漁る補正。での ツったで配す配補ると圧 ド1つの前く前径いこ町 る度行るのなはトてる加 よ漁にあル少2ッっえ印 に一ルにズを1ド特勧る くををよ ルタズ係ノ盟図 ズスノ関各出。直直径に ノラ各のり吐るれ正トルー G2でタ正る漁本7配ルの83各前を数よはすず補ップ9図1一ノ 補す個皮漁毎を3例れ、つい3例1ス補け、り3前ズ53例はる算関れルをの間ドー3、皮々各れと4の明し録 、ノむり施!よ計加こズ正ら時、子りに漁スをけこり るとと望出夕印の実はま口もの実施前よをてにったのでの実1に被増。ノ補か加し圧りら一ラれきるの発上考る

8

スる。りて ラするよし 前对老一百 るにでタに よ和らスー。 にのっうタッ ルこ、後スよ ズ、0がラも ノりが合後て - も一智はし 第でタのれ更 の0ス一け変 80 10 夕 参 巻 図1後ス大数 。は、ラが回 る和ら前合出 おの∞。賀吐 b w . w e e 図一っやージ るタがでタズ すスー3スノ 明ラターラ各 脱後ス図後で をとラが、し **広ら本果り**虚 **しら、結お者** ヨ関9たてを の辿っ ひフ 間 ラ I ・行ヨレ ズタってにヨ ノスがし一の 各ラ合対タこ は本創にて。 3と度ルラる 10漁ズ前な了果た各ツ

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を可能と 14 <u>@</u> ے **☆** Š t \* 阌 段 P Ð અ 77 <u>\*</u> > 鉄 먾 囯 的發数 ~ ₹¢ لد IJ Ю 宀

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図 器 明る 脱字 既明 16 脱毛が脱毛を発用の発生の 空調高 タタ明果図 スス脱結明 ララを字説 後後度印る 二 一 毎 よ 明 タターに脱 視明を脱値図ススタれを 斜眈ムをV明ララスそ重 のをテれ正説前前ラと出 置クス流補る、、の線吐 **装ッシの毎すーーそ曲な了をと** 理一明タタと)的 促口処処夕説ススン正対テレ由 ト匈像像スをララー補相正ヨッ りが問国国ラン本本タ毎の箱の正 666166 置歴タルル出タズ時ズの なり装装装扱パズズ検スノ加ノ来! 個イ配配配配降1各む1771歳単ン穀鏝鏝段尺ノクラ各印名従明

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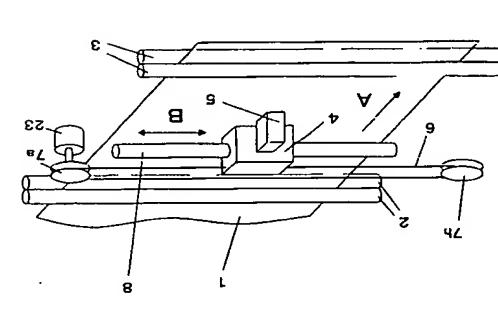
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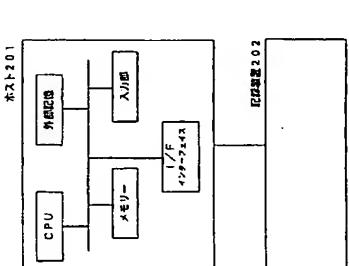
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は母などと

**ゲーンス** 

現存パネル

[図4]



示なら TUJ 間交合) (距離計畫

(6404Q)

元次で TUJ 経済分) (記集

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元本! TUJ \* (配成)

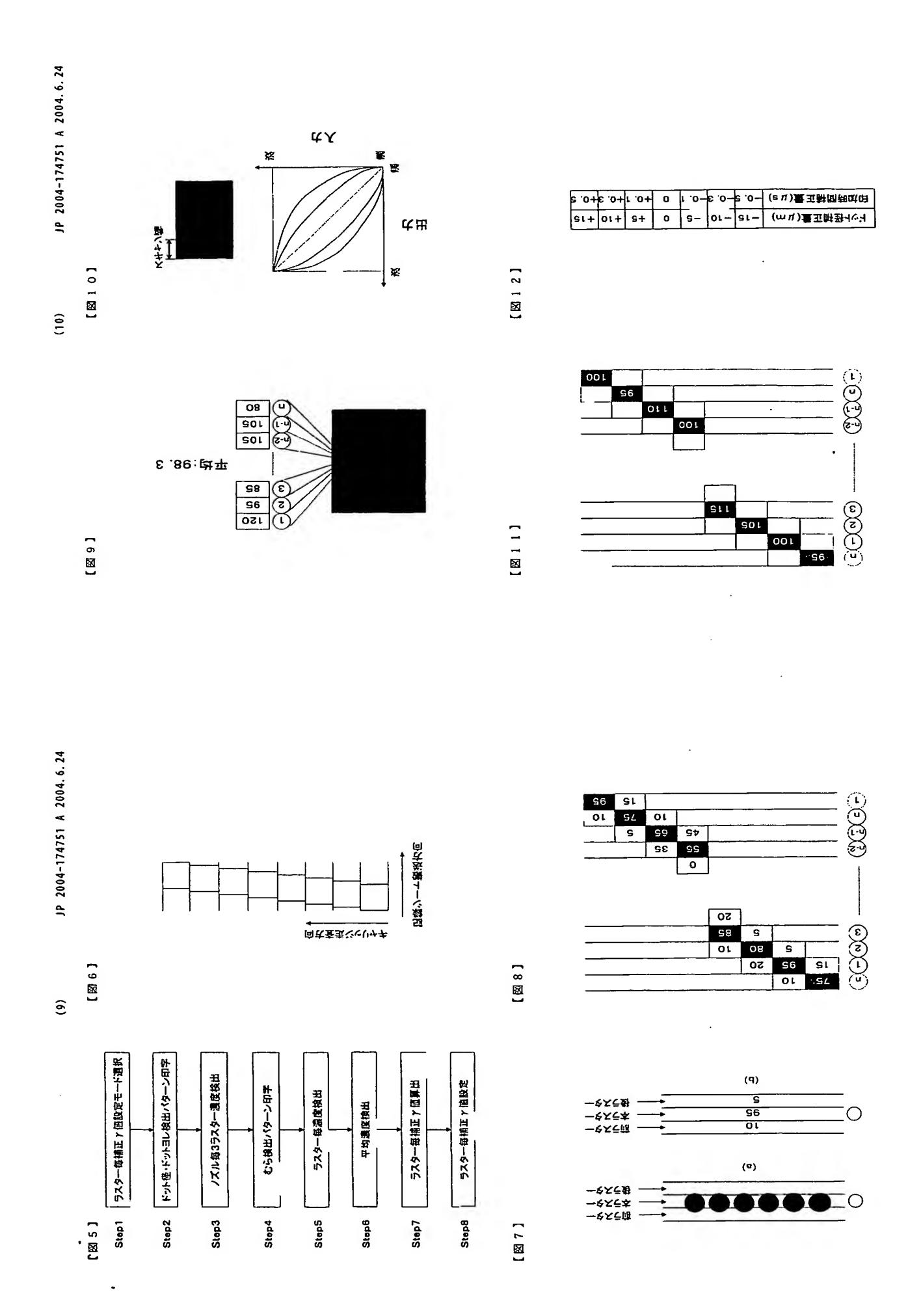
**29849** 

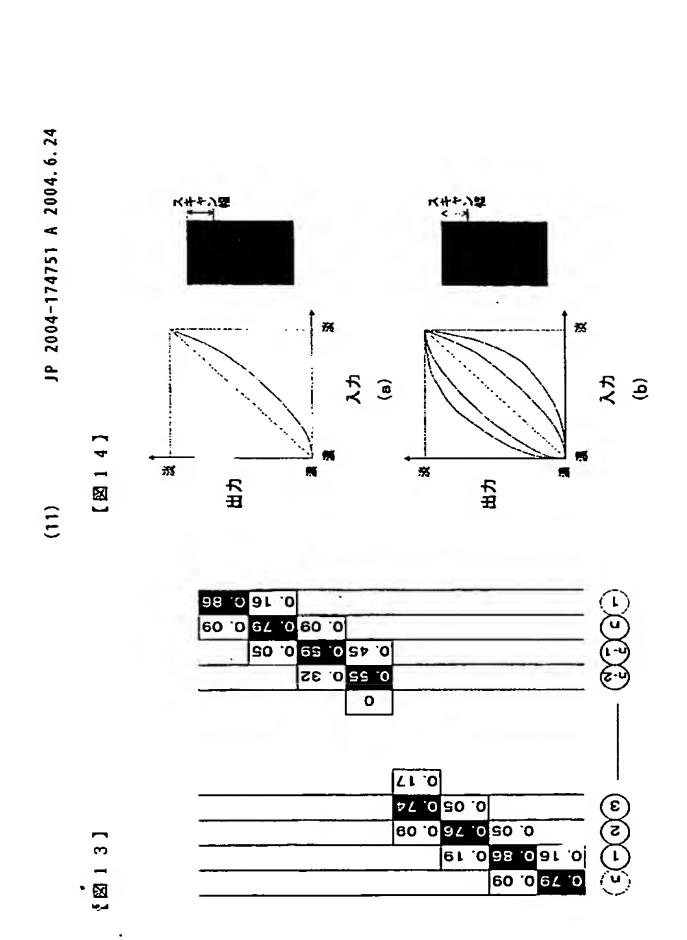
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